

Doorpac Requirement for Free-Issue Ironmongery (rev1)

Sample approval - prior to order or at point of order:

Sample required for any item being mortised by Doorpac.

Fire certification, DoP and intumescent to also be supplied for any item being mortised on a fire rated door.

Please note the fire certification must be appropriate for the doorset being supplied, taking into account for example the type of core, single/double leaf, latched/unlatched, single/double swing. Concealed closers, concealed hinges and electronic locks in particular need careful checking prior to being specified and supplied. These items generally need specific frame profiles/thicknesses which may not of be included in the price quoted.

Sample required for any item being fitted by or machined by Doorpac

Please note the compatibility and certification for any item not being fitted or machined by Doorpac will not be checked.

Following sample approval:

All free-issue ironmongery (including intumescent) that is being fitted to the doorset is required 4 weeks prior to the first delivery.

Where required, any intumescent protection must be supplied with any free-issue ironmongery

Any items that aren't being fitted to the doorset must not be sent.

General Supply

Unless confirmed otherwise the specification for hinges screws are a min 4.5mm with the length and type as follows:

Hinge to Door – 50mm Twin thread Chipboard Screw

Hinge to Solid Timber Frame – 30mm Woodscrew

Hinge to 30mm MDF Frames – 30mm Twin thread Chipboard Screw

Hinge to 25mm MDF Frames – 25mm Twin thread Chipboard Screw